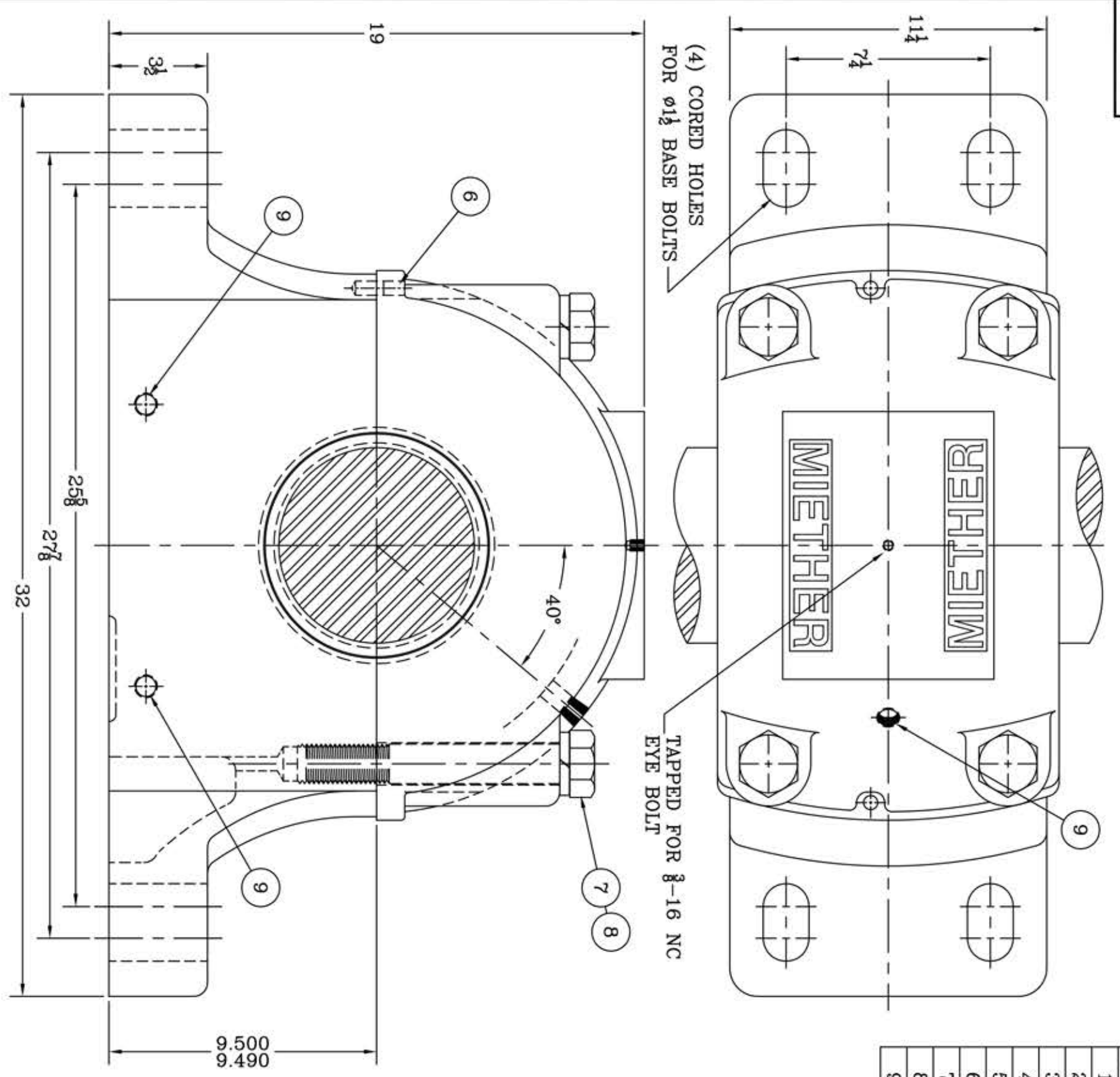
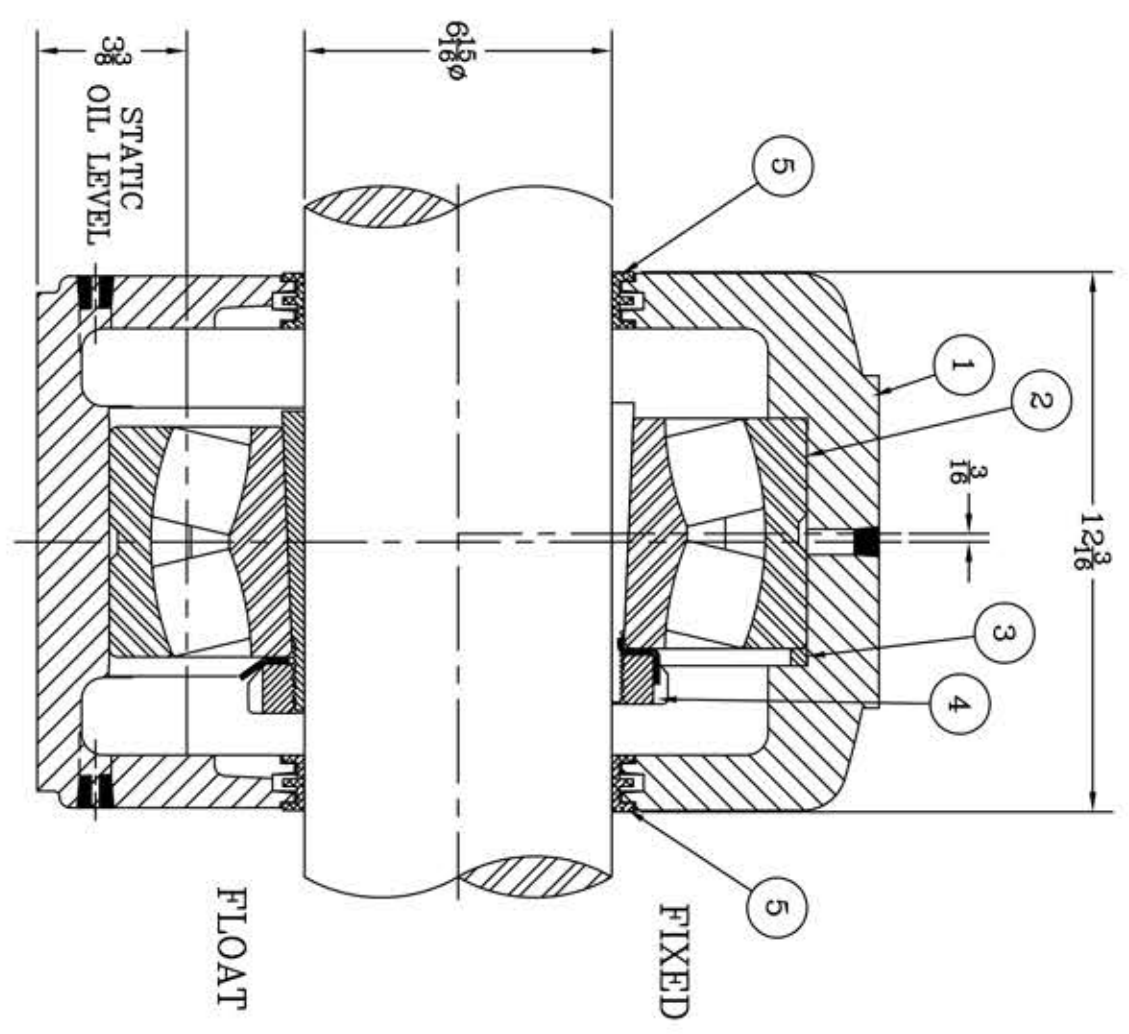


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ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SDAFD-638	C-	1 1
2	SPHERICAL ROLLER BEARING	22338K/W 33	1 1
3	STABILIZING RING SR-44-38	A-10612	1 0
4	ADAPTER SNW-138 x $6 1/8$	B-24476	1 1
5	TRIPLE SEAL RING LER-224	A-11725	2 2
6	DOWEL	$\phi 1/2$ x 1 LONG	2 2
7	CAP BOLT HEX. HEAD GR.5	$1 1/8$ -6 NC x 9 LONG	4 4
8	LOCKWASHER	$1 1/8$ SPLIT MED.	4 4
9	PIPE PLUG	$3/8$ -18 NPT	5 5



HOUSING MATERIAL - DUCTILE IRON  
ASTM A536 GR 65-45-12

REVISIONS

SYMBOL	MICRO-INCH VALUE	DESCRIPTION
C	16	ASSEMBLY FINISHES
D	32	ASSEMBLY FINISHES
E	63	ASSEMBLY FINISHES
F	125	ASSEMBLY FINISHES
G	250	ASSEMBLY FINISHES
J	500	ASSEMBLY FINISHES
K	1000	ASSEMBLY FINISHES

TOLERANCE: UNLESS OTHERWISE SPECIFIED  
 FRACTIONS  $\pm 1/32$ " ANGLES  $\pm 0^\circ 30'$   
 DECIMALS  $\pm .005$ " WELD  $\pm 1/16$ "  
 CASTING  $\pm 1/16$ "

AN ALCO INDUSTRIES COMPANY  
BEARING PRODUCTS  
ODESSA, TX. USA

SDAFD 22638 06-15  
ASSEMBLY DRAWING

SCALE 1 = 3  
DRAWN PCF  
DATE 1/9/13  
CHK:

ASSEMBLY NO.  
DRAWING NO.  
C-35291