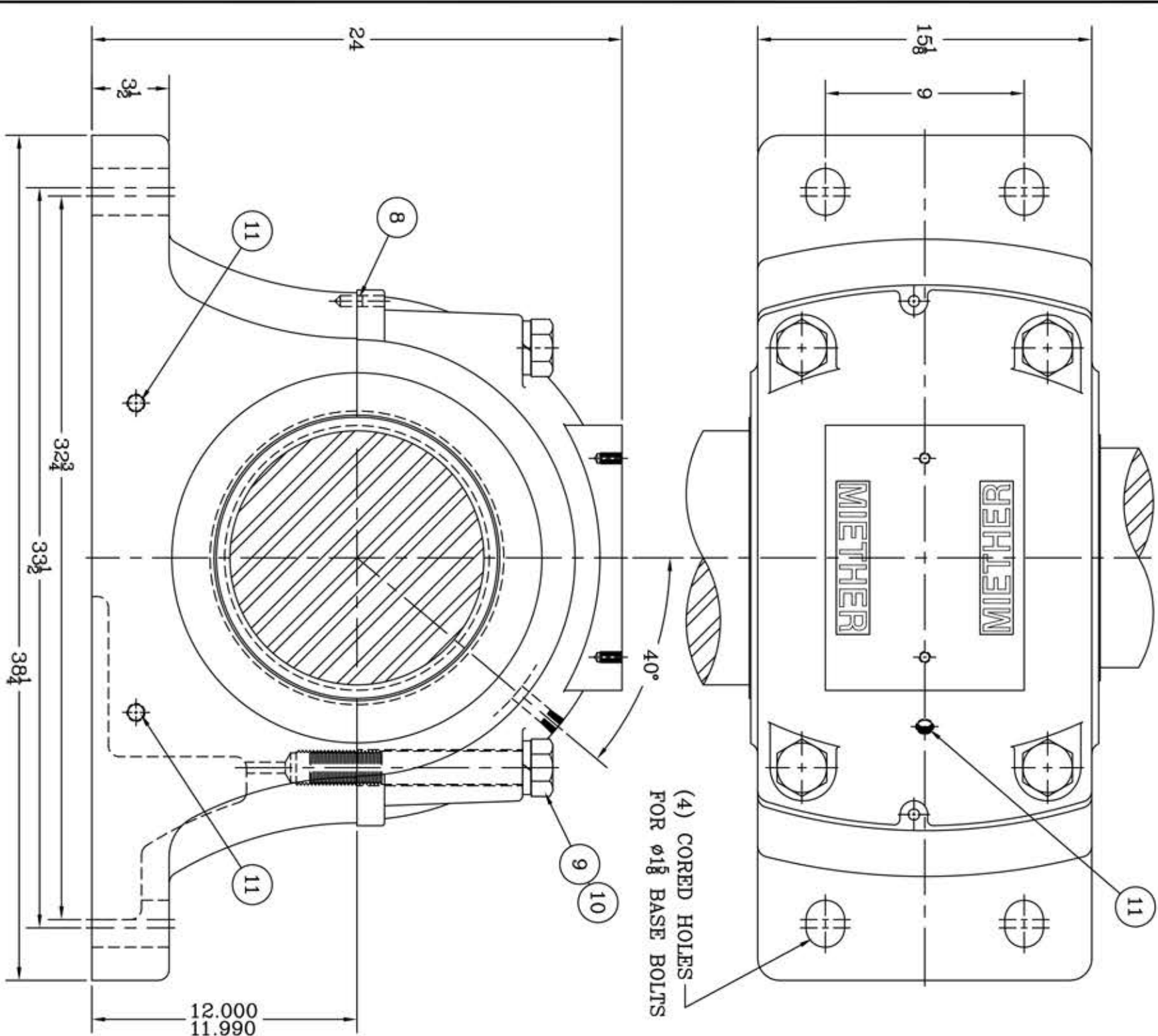
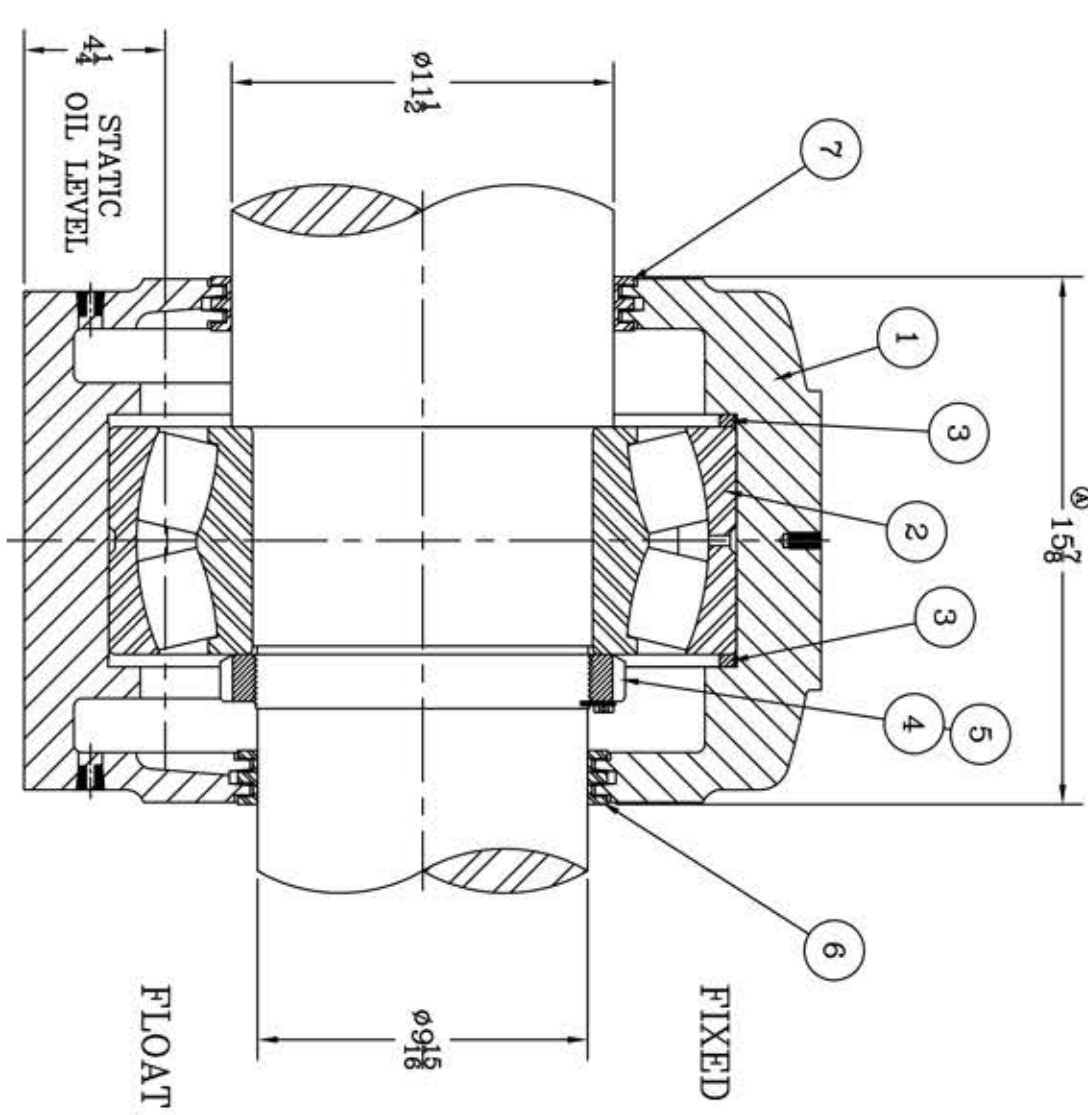


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C-32849



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SDAF 3252	C-26144	1 1
2	SPHERICAL ROLLER BEARING	23252	1 1
3	STABILIZING RING A-8968	A-10482	2 0
4	LOCKNUT N-052	B-10049	1 1
5	LOCKPLATE P-52	A-10141	1 1
6	TRIPLE SEAL RING ER-845	A-15755	1 1
7	TRIPLE SEAL RING ER-832	A-11716	1 1
8	DOWEL	Ø 1/2 x 1" LONG	2 2
9	CAP BOLT HEX HEAD	1 1/2-6 NC x 10" LONG	4 4
10	LOCKWASHER	1 1/2 SPLIT MED.	4 4
11	PIPE PLUG	1/2-14 NPT	5 5



REVISIONS

SYMBOL	DESCRIPTION
✓	16
✓	32
✓	63
✓	125
✓	250
✓	500
✓	1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED

FRACTIONS +- 1/32" ANGLES +- 0° 30'

DECIMALS +- .005" WELD +- 1/16"

CASTING +- 1/16"

A.I.S.I. STANDARD FINISHES

✓ C ✓ D ✓ E ✓ F ✓ G ✓ J ✓ K

✓ MICRO-INCH VALUE

Ⓢ HSG WIDTH WAS 16 1/8" REMOVED END PLUG ORIGINALLY DRAWN WITH TAPEED BRG ON TAPERED SHAFT CHANGED DWG TO SHOW TWO STAB RINGS KAB 2-14-08

AN ALCO INDUSTRIES COMPANY
BEARING PRODUCTS
ODESSA, TX, USA

SDAF 23252 11-08 x 09-15
ASSEMBLY DRAWING

SCALE 1 = 4
DRAWN AR
DATE 10/17/06
CHK:

ASSEMBLY NO.
DRAWING NO. C-32849