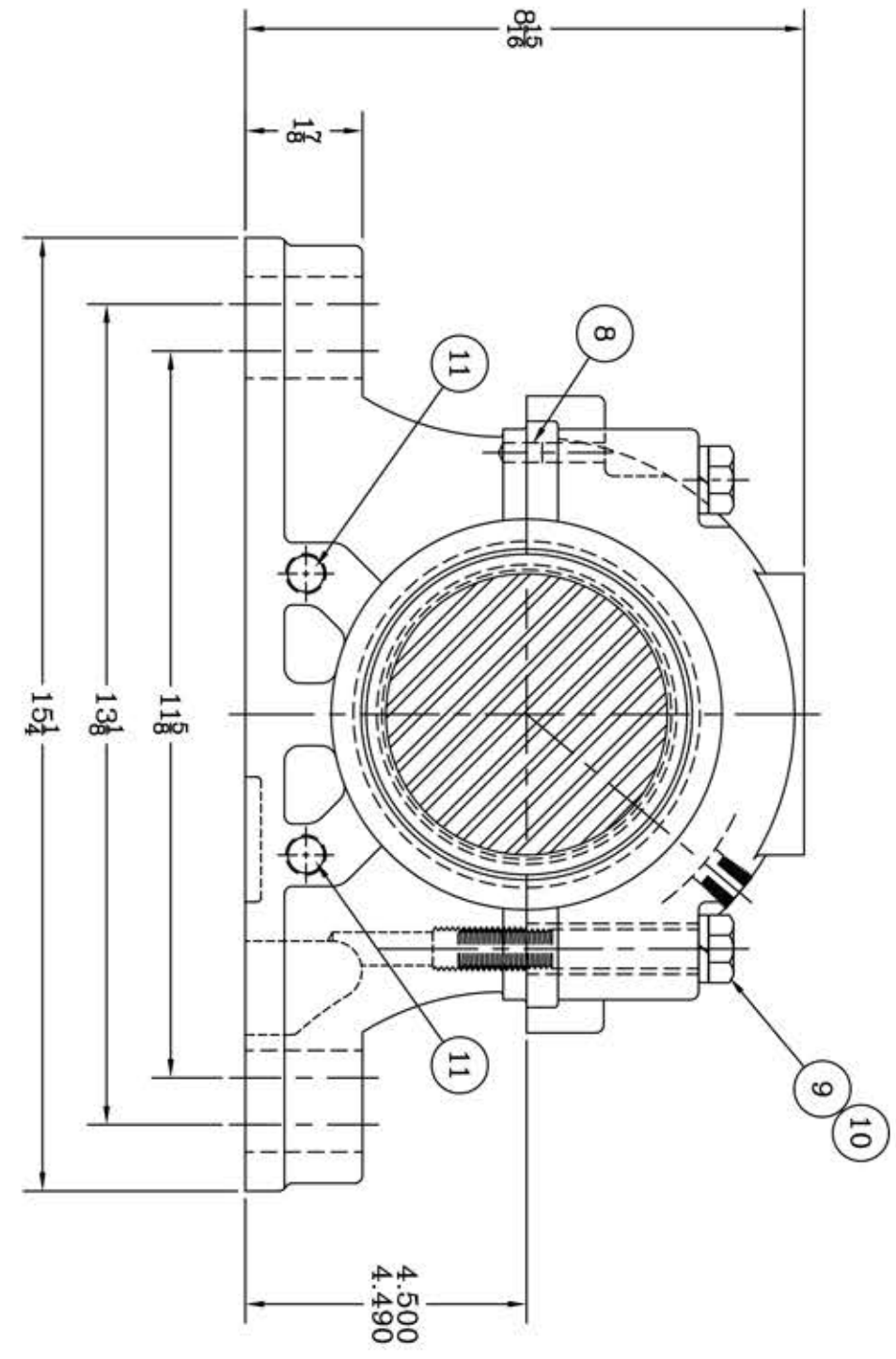
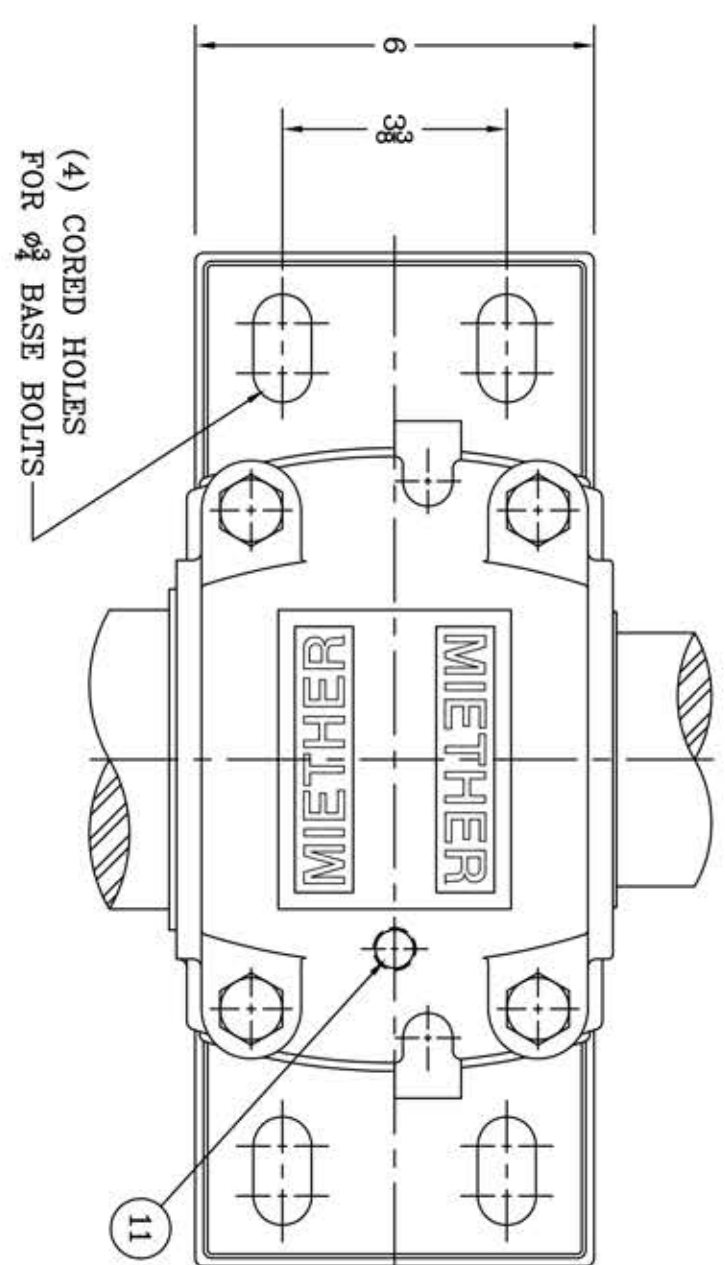
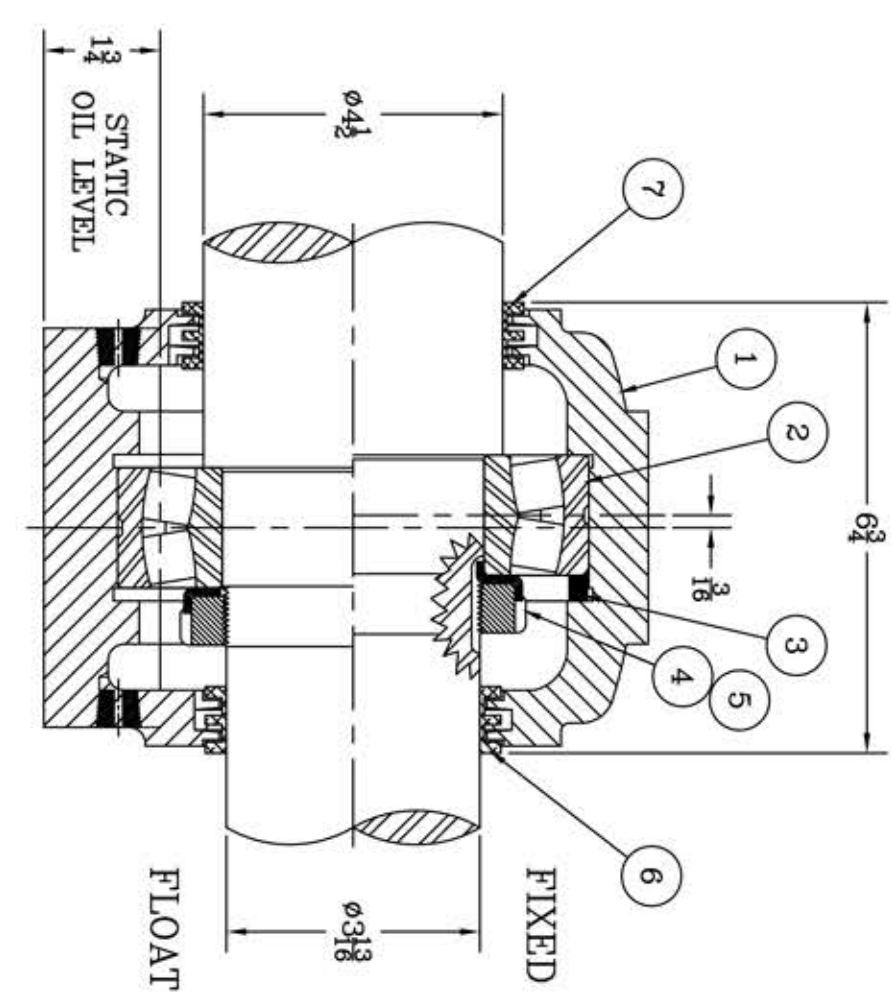


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C-14567



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SDAF 220	C-15201	1 1
2	SPHERICAL ROLLER BEARING	22220/W-33	1 1
3	STABILIZING RING SR-20-17	A-10602	1 0
4	LOCKNUT AN-20	B-10785	1 1
5	LOCKWASHER W-20	00244	1 1
6	TRIPLE SEAL RING LER-106	A-10578	1 1
7	TRIPLE SEAL RING LER-118	A-10498	1 1
8	DOWEL $\phi 1/8$ x $3/8$ LONG		2 2
9	CAP BOLT HEX HEAD $3/8$ -11 NC x 4" LONG		4 4
10	LOCKWASHER $3/8$ SPLIT MED.		4 4
11	PIPE PLUG $3/8$ -18-NPT		3 3



REDRAWN FOR CONFORMITY
RWB per KAB
6-22-04

REVISIONS

SYMBOL	DESCRIPTION
C	16
D	32
E	63
F	125
G	250
J	500
K	1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED
FRACTIONS $\pm 1/32$ " ANGLES $\pm 0^\circ 30'$
DECIMALS $\pm .005$ WELD $\pm 1/16$ "
CASTING $\pm 1/16$ "
A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY
BEARING PRODUCTS
ODESSA, TX. USA

SDAF 22220 04-08 x 03-13
ASSEMBLY DRAWING

SCALE HALF
DRAWN CJ
DATE 12/21/71
CHK:

ASSEMBLY NO.
DRAWING NO. C-14567