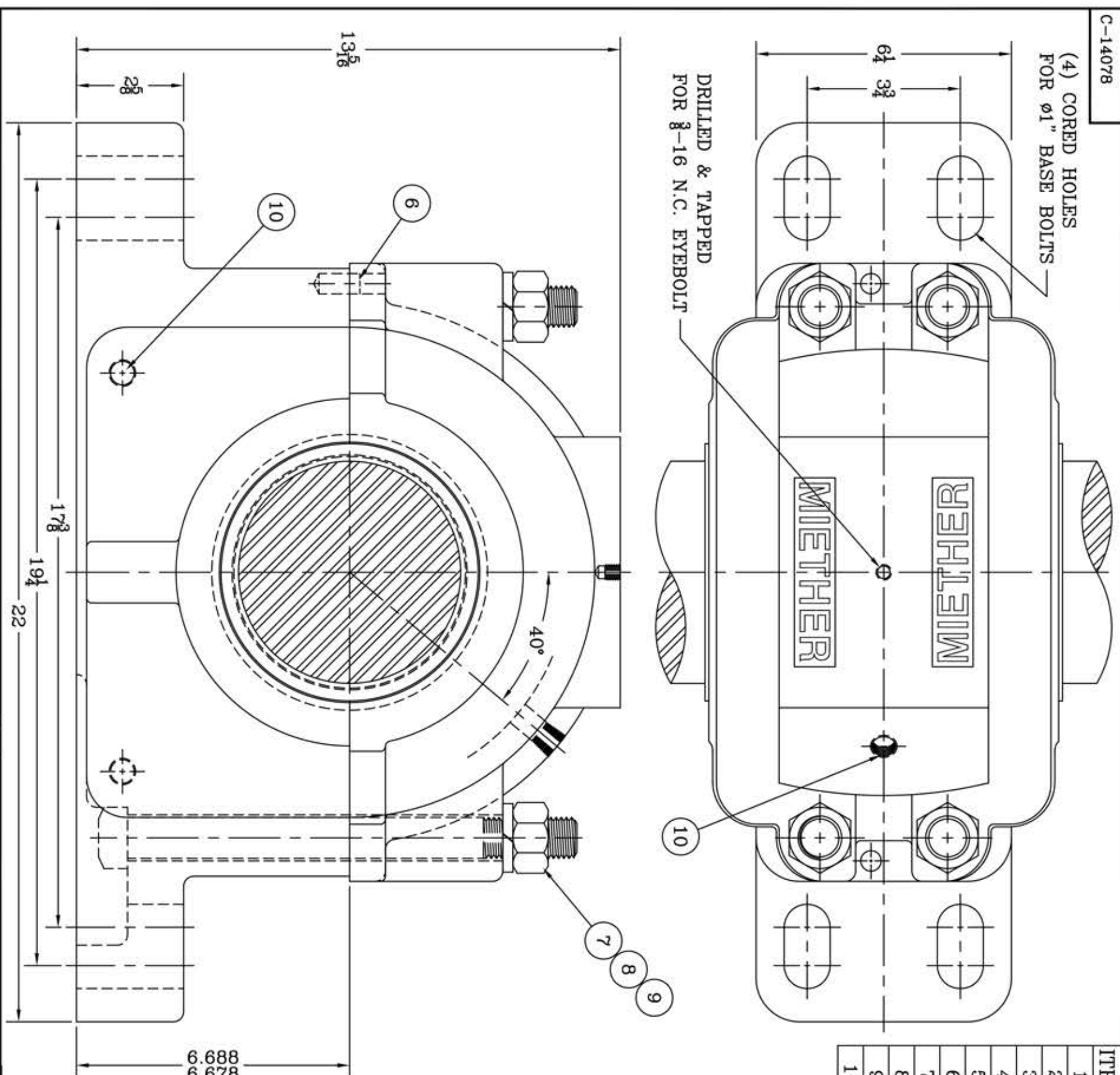


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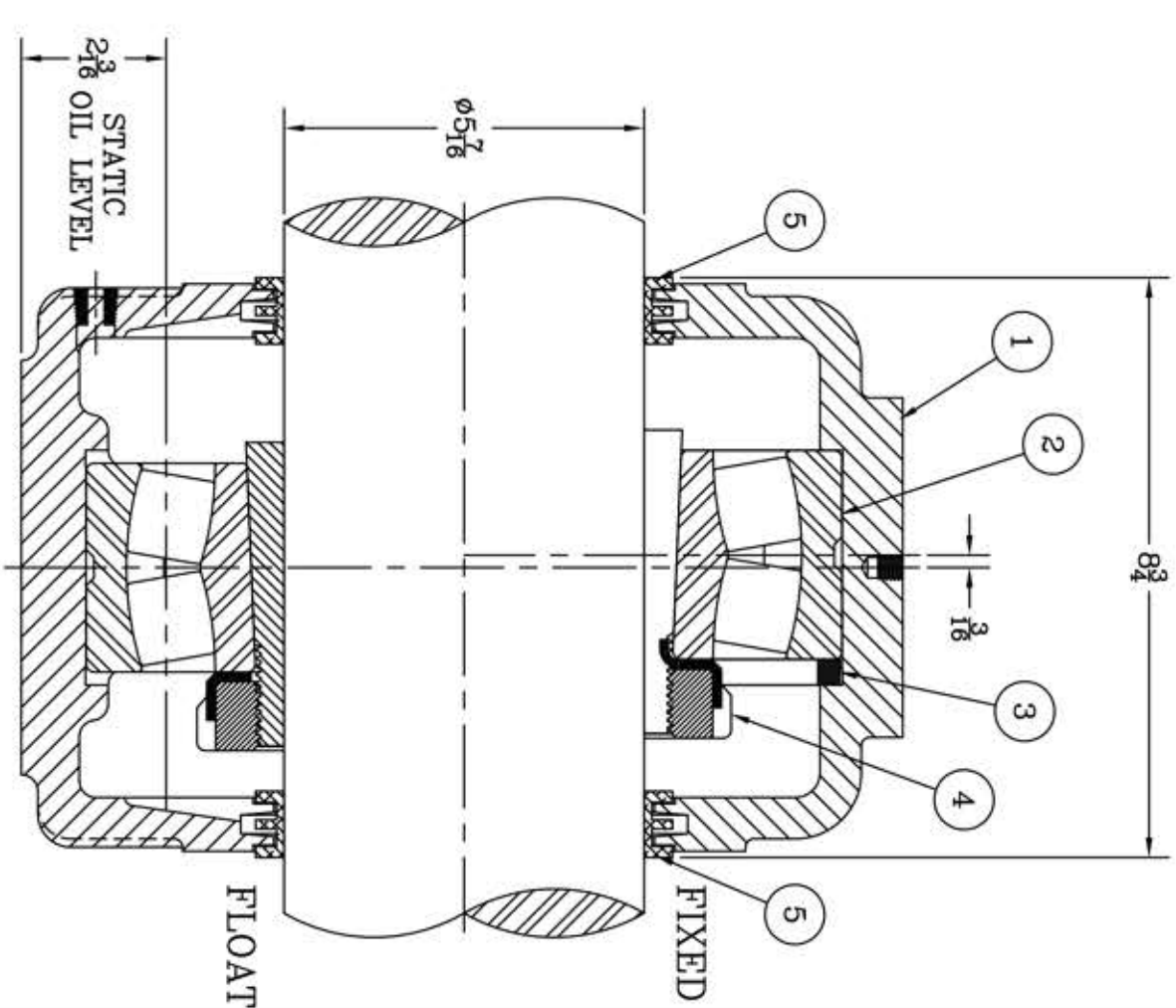
C-14078

(4) CORED HOLES FOR $\phi 1"$ BASE BOLTS

DRILLED & TAPPED FOR $\frac{3}{8}$ -16 N.C. EYEBOLT



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAF 532	C-17580	1 1
2	SPHERICAL ROLLER BEARING	22232K/W-33	1 1
3	STABILIZING RING S-32-0	A-10608	1 0
4	ADAPTER SNW-32 05-07	24443	1 1
5	TRIPLE SEAL RING LER-130	A-10582	2 2
6	DOWEL	$\phi \frac{1}{2}$ x 1" LONG	2 2
7	CAP BOLT SQUARE HEAD	1-8 NC x 11" LONG	4 4
8	CAP BOLT HEX. NUT	1-8 NC	4 4
9	LOCKWASHER	1" SPLIT MED.	4 4
10	PIPE PLUG	$\frac{3}{8}$ -18 NPT	3 3



REDRAWN FOR CONFORMITY
RWB per KAB
2-18-04

REVISIONS

SYMBOL	DESCRIPTION
C	REVISIONS
D	REVISIONS
E	REVISIONS
F	REVISIONS
G	REVISIONS
J	REVISIONS
K	REVISIONS

TOLERANCE: UNLESS OTHERWISE SPECIFIED

FRACTIONS $\pm 1/32"$ ANGLES $\pm 0^\circ 30'$

DECIMALS $\pm .005"$ WELD $\pm 1/16"$

CASTING $\pm 1/16"$

A.I.S.I. STANDARD FINISHES

MICRO-INCH VALUE

16 32 63 125 250 500 1000

AN ALCO INDUSTRIES COMPANY

ODDESSA, TX. USA

BEARING PRODUCTS

SAF 22532 05-07

ASSEMBLY DRAWING

SCALE HALF

DRAWN BAB

DATE 2/17/88

CHK:

ASSEMBLY NO.

DRAWING NO.

C-14078