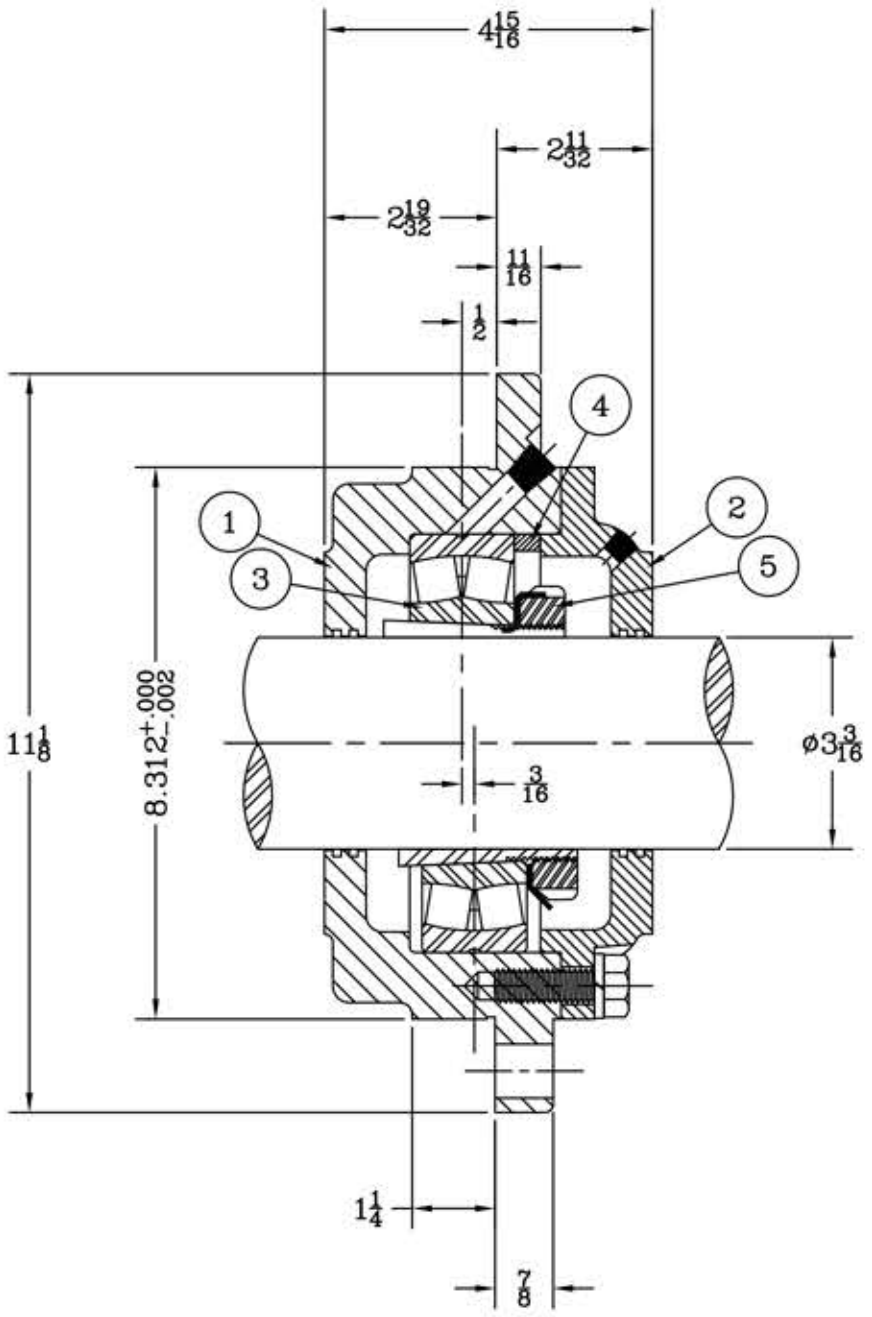
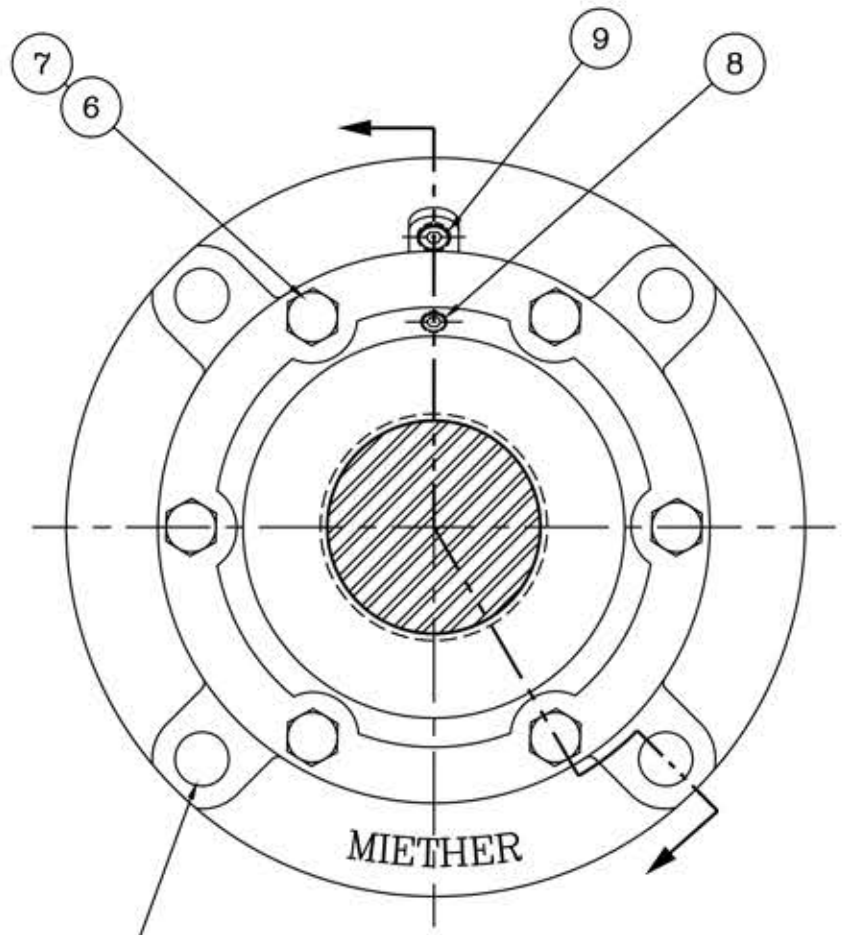
This drawing is the sole property of Miether Bearing Products and contains confidential and proprietary information. It is being provided to you for your use and may not be disclosed to any third party or used for any other purpose without Miether's prior written consent. The [materials] must be returned to the Company upon its demand. Your acceptance of these materials constitutes your acceptance of the foregoing terms.

C-12014

ITEM	DESCRIPTION	DETAIL	REQUIRED FXD.	REQUIRED FLT.
1	HOUSING HL-518	C-12157	1	1
2	ENDCAP KL-518	C-12158	1	1
3	SPHERICAL ROLLER BEARING	22218-K/W-33	1	1
4	STABILIZING RING SR-18-15	A-10601	1	0
5	ADAPTER SNW-18 03-03	B-24413	1	1
6	CAP BOLT HEX. HEAD	$\frac{1}{2}$-13 NC x $1\frac{1}{2}$	6	6
7	LOCKWASHER	$\frac{1}{2}$ SPLIT	6	6
8	PIPE PLUG	$\frac{1}{8}$-27 NPT	1	1
9	PIPE PLUG	$\frac{1}{4}$-18 NPT	1	1





ø13/16 DRILLED HOLES
FOR ø3/4 BOLTS
(4) PLACES AS SHOWN
ON A ø9 7/8 BOLT CIRCLE

REVISIONS

REDRAWN FOR CONFORMITY AR per KAB 12-17-03

REDRAWN ON COMPUTER RWB per KAB 11-19-98

TOLERANCE: UNLESS OTHERWISE SPECIFIED
FRACTIONS +- 1/32" ANGLES +- 0° 30'
DECIMALS +- .005" WELD +- 1/16"
CASTING +- 1/16"
A.I.S.I. STANDARD FINISHES

SYMBOL	C	D	E	F	G	J	K
MICRO-INCH VALUE	16	32	63	125	250	500	1000

MIETHER BEARING PRODUCTS
AN ALCO INDUSTRIES COMPANY
ODESSA, TX. USA

FCL 22518 03-03
ASSEMBLY DRAWING

SCALE HALF	ASSEMBLY NO.
DRAWN REB	
DATE 3/19/68	DRAWING NO. C-12014
CHK:	